



mod. IO-CB/DO-16TS-00

M.U. IO-CB/DO-16TS-2/07.07
Cod. J30-478-1ADO-16TS E

User manual

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APPLICABLE STANDARDS

The DO-16TS module is suited for the CiA DS301 protocol [1] and implements the CiA DS 401 standard Device Profile [2].

Characteristics

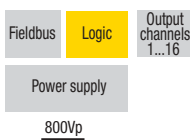
Technical data

| | |
|--------------------------------------|------------------------|
| Number of channels | 16 |
| Polarity (high side) | Source (PNP) |
| Output voltage | 24 Vdc (nominal) |
| Output current | 0.5 A |
| Total continuous output current max. | 8 A |
| ON/OFF delay | <5 ms |
| Output single pulse width | Min. 5 ms Max. 65 s |

General

| | | |
|------------------------|------------------------------------|--------|
| 3 way isolation | Channel to Channel | No |
| | Channel to Logic | 800 Vp |
| | Logic to Serial Bus | 800 Vp |
| | Power Supply to Logic | 800 Vp |
| Power supply | 24 Vdc; -15...+25% | |
| Power consumption | 3 W | |
| Overvoltage protection | 40 Vdc | |
| Dimensions | L: 76; H: 110; W: 65 | |
| Weight | 220 g | |
| Safety regulations | Isolation class II (50Vrms) | |
| EN61010-1 | Installation category II | |
| | Pollution degree 2 | |
| CE marking | EN61131-2 | |

3 way isolation diagram



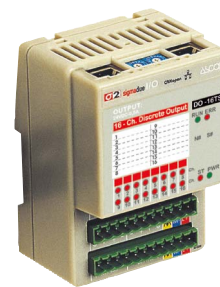
Environment

| | Operating | Storage |
|---------------------|--|---|
| Temperature | -10...+65°C | -40...+85°C |
| Relative Humidity | 5...95% non condensing Appropriate measures must be taken against humidity >85% | 5...95% non condensing For a short period, slight condensation may appear on the housing |
| Mounting | Vertical, free air | |
| Protection | IP20 | |
| Vibrations (3 axes) | 10...57Hz 0.0375mm 57...150Hz 0.5g | |
| Shock (3 axes) | 15g, 11ms half sine | |

CANopen I/O module

16 Digital Outputs

mod. IO-CB/DO-16TS



16 digital outputs

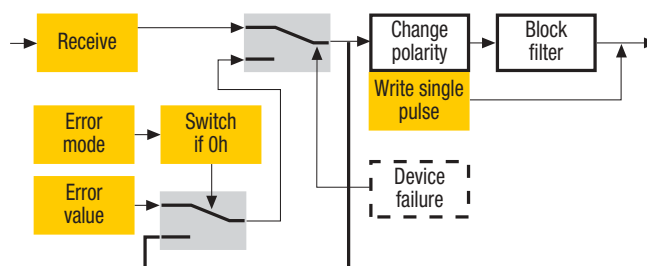
Each of the output terminals can be programmed as:

- Standard optoisolated output
- Single pulse output.



- 1) The product described in this manual should only be installed, operated and maintained by qualified application programmers and software engineers who are familiar with automation safety concepts and applicable national standards.
- 2) This product supports the Parameter defaults indicated by CiA standards, in addition, some parameters have a factory set (value present in the module when comes from the factory). The default values can be loaded with the restore command, but after the restore, factory set values are lost.

Functional Block Diagram



PDOs used by the module

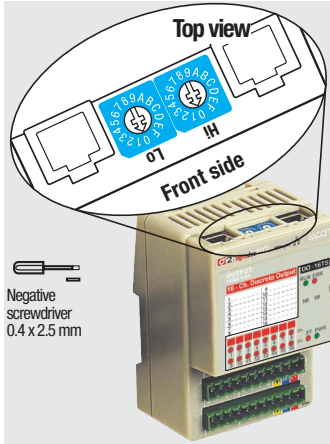
| RPDO | Properties | Mapped objects | Index | Sub-index |
|--------|--------------------------|-----------------------------|-------|-----------|
| RPDO 1 | COBID: 200h+ NodeID | Write digital output (1-8) | 6200h | 01h |
| | Transmission Type: 01h * | Write digital output (9-16) | 6200h | 02h |
| RPDO 2 | COBID: 280h+ NodeID | Start/Stop mode | 200Dh | 00h |
| | Transmission Type: 01h * | | | |

Note: * The Transmission Type is configurable:

01h is the factory set (value present in the modules when come from the factory);
FFh is the default value.

Hardware Set-up

Hexadecimal rotary switches, service and I/O LEDs



| Service LEDs | Status | Meaning |
|----------------------|--------------|---------------------------|
| RUN ● | ON | Operational |
| | Blinking | Pre-operational (CANopen) |
| | Single flash | STOPPED |
| | OFF | Device in RESET state |
| ERR ● | ON | BUS OFF |
| | Single flash | Warning limit reached |
| | Double flash | Error Control Event |
| | Triple flash | Sync Error (CANopen) |
| ST ● | ON | No error. Device working |
| | ON | DIAG Error |
| | Blinking | INIT and DIAG running |
| | Single flash | Baud rate setting |
| PWR ● | OFF | Module OK and ready |
| | ON | Module Power Supply ON |
| I/O LEDs ● | ON | Output active |
| | OFF | Output inactive |

Parameter configuration

Configuring the Output Channels

The Output functional block diagram is consistent with the standard profile CiA DS401 [2].

Index 6200h – Write Output 8-bit

This object writes a group of 8 outputs:

- 1 = output active,
- 1 = output not active.

The output signalling from a CAN message is processed first.

Two preprocess items are performed:

• Polarisation Index 6202h – Polarity Output 8-bit

This object defines the polarity of a group of 8 output lines. Output polarity can be inverted individually:

- 1 = output inverted,
- 0 = output not inverted.

If the object is not supported, the device behaves according to the default value.

• Masking Index 6208h – Filter Mask Output 8-bit

This object defines an additional output filter mask configurable for 4 outputs.

- 1 = output is set to the received output value

0 = do not care, the received output value is neglected for the corresponding output channel and the old output value is kept.

If the object is not supported, the device behaves according to the default value.

Bit Rate and Node ID configuration

Bit rate

| Lo switch | Baud rate kbps | Bus length m |
|-----------|----------------|--------------|
| 1 | 20 | 2500 |
| 2 | 50 | 1000 |
| 3 | 100 | 500 |
| 4 | 125 | 500 |
| 5 | 250 | 250 |
| 6 * | 500 | 100 |
| 7 | 800 | 50 |
| 8 | 1000 | 25 |

Node ID

| Hi switch | Lo switch | Valid ID Node |
|-----------|-----------|----------------------|
| 0 | 1 | 01h (address 1) |
| 0 | 2 | 02h (address 2) |
| ↓ | ↓ | ↓ |
| 7 | F | 7Fh (address 127D) * |

Notes: * Default value

Error mode

In error mode, the outputs behave according to the following two entries:

Index 6206h – Error Mode Output 8-bit:

This object indicates, whether an output is set to a pre-defined error value (see 6207h object) in the event of an internal device failure or of a 'Stop Remote Node' status.

- 1 = output value takes the pre-defined condition specified in object 6207h

0 = output value is kept if an error occurs

Index 6207h – Error Value Output 8-bit:

On condition that the corresponding Error Mode is active, device failures set the outputs to the value configured by this object.

- 0 = Output is set to '0' in case of fault, if object 6206h is enabled

- 1 = Output is set to '1' in case of fault, if object 6206h is enabled

Procedure for Node ID and Bit Rate configuration

The HI and LO hexadecimal rotary switches set the module's Bit Rate and CAN Node ID. During the configuration, the module must be **off line** and the CAN bus must be physically disconnected.

To configure the module, follow the procedure:

- 1 Turn the Power OFF
- 2 Set the **HI** switch to "F"
- 3 Select the desired Bit Rate value by setting the **LO** switch following the table (e.g. "8" for 1 Mbps)
- 4 Turn the Power ON
- 5 Shift the **HI** switch to "E" (all the module service LEDs should flash)
- 6 Turn the Power OFF. Now configure Node ID
- 7 Set the **HI** and **LO** switches to the desired valid Node ID following the table
- 8 Turn the Power ON.

Alternatively, at step 7 set the value 00h. Then, at the next Power ON, the last valid stored value will be resumed as Node ID.

Default values: Bit Rate = 500 kbps, Node ID = 127D

Proprietary output functions

In addition to the expected functions, the module provides a proprietary output function option. Output/option combinations are fixed, and determined by the value of the entry in the table below:

Index 2003h – Output options

| Value | Option activated | Value | Option activated |
|-------|-------------------------------|-------|--------------------------------|
| 0 | No option | 9 | Pulse on channels from 1 to 9 |
| 1 | Pulse on channel 1 | 10 | Pulse on channels from 1 to 10 |
| 2 | Pulse on channels from 1 to 2 | 11 | Pulse on channels from 1 to 11 |
| 3 | Pulse on channels from 1 to 3 | 12 | Pulse on channels from 1 to 12 |
| 4 | Pulse on channels from 1 to 4 | 13 | Pulse on channels from 1 to 13 |
| 5 | Pulse on channels from 1 to 5 | 14 | Pulse on channels from 1 to 14 |
| 6 | Pulse on channels from 1 to 6 | 15 | Pulse on channels from 1 to 15 |
| 7 | Pulse on channels from 1 to 7 | 16 | Pulse on channels from 1 to 16 |
| 8 | Pulse on channels from 1 to 8 | | |

• Generation of a single pulse of programmable width

Index 200Bh – Output Pulse Value:

Assigns the value of the duration of the pulse within a range from 5ms to 65535ms, in 5ms steps. Please note that the Output Pulse Value has to be expressed in ms.

Index 200Dh – Start Stop Mode:

In RUN mode, this entry determines the trigger of the pulse. It should be noted that the pulse function is not subject to polarity and filter mask. The generated pulse consists of a Low-to-High edge and, at the end of programmed width, of an High-to-Low edge:

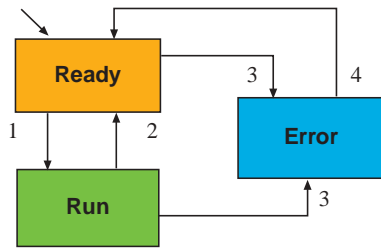
bit 0 → Start (1) ch. 1... bit 15 → Start (1) ch. 16

Please note that bits 0...15 are automatically reset by the device, i.e. they are ready for any subsequent pulse.

Commands

Index 200Ch – Operating mode:

the device has its own internal state machine. It is possible to move through this by sending appropriate values to the Index 200Ch, following the table below.



| Transition | Operating mode value | Storage |
|------------|----------------------|---|
| Init | - | At Power-Up, the Device is in the “ready” state. Transition 1 is also executed if Index 200Ch - Operating Mode contains the default value 1 |
| 1 | 01h | Operating mode “RUN” is activated |
| 2 | 00h | Return to the initialisation “ready” state. The transition is performed: • following an operator’s command • after assigning the configuration parameter 2003h |
| 3 | FFh | The “error” state is automatically assigned by the device (and the operating mode value is read only) when: • an attempt is made to execute an unexpected command |
| 4 | 00h | This value causes an exit from the “error” state, after the error condition is acknowledged. The only transition is to the “ready” state |

Emergency messages

The module automatically sends emergency messages including error codes. The communication errors are described in CiA DS301 [1]. The error codes are expressed as a DEVICE SPECIFIC ERROR type of code. The codes indicating a specific condition are also inserted, following the table below:

| Error code | Error |
|------------|--|
| 000000000 | No error – This code is generated when exiting an error condition, to notify the end of one of the error states |
| 000000007 | Error Wrong Command – An attempt to execute a command from an illegal state |

| Emergency Message | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|-----------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| | 01h | FFh | 21h | 00h | 00h | 00h | 00h | 0yh |
| COB – ID = [entry 1014h] + NodeID | | | | | | | | |
| Error code | | | | | | | | |

Parameter Store/Restore

This module allows parameters to be saved in a non volatile memory. In order to avoid storing parameters by mistake, storage is only executed when a specific signature is written to the appropriate subindex. The signature is “save”.

Similarly, the default values of parameters, according to the communication or device profile, are restored. On receipt of the correct signature in the appropriate subindex, the device restores the default parameters and then confirms the SDO transmission. The signature is “load”.

The new configuration becomes active after a reset, i.e. after a “Power OFF/Power ON cycle” or an NMT “Reset Node” message.

| Byte | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|-------------------|--------------------------|-----|-----|-----|-----|-----|-----|-----|
| Store Parameter | 22h | 10h | 10h | 01h | 73h | 61h | 76h | 65h |
| | COB – ID = 600h + NodeID | | | | | | | |
| Restore Parameter | 22h | 11h | 10h | 01h | 6Ch | 6Fh | 61h | 64h |
| | COB – ID = 600h + NodeID | | | | | | | |

SDO Messages

The entries of a device Object Dictionary are accessed through SDO (Service Data Object) messages. The basic SDO messages are as follows, as based on the Client – Server request and response model:

| Byte | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|----------------|--------------------------|-------|---|-----------|----------|---|---|---|
| Read request | 40h | Index | | Sub-Index | Reserved | | | |
| | COB – ID = 600h + NodeID | | | | | | | |
| Read response | 4xh | Index | | Sub-Index | Data | | | |
| | COB – ID = 580h + NodeID | | | | | | | |
| Write request | 22h | Index | | Sub-Index | Data | | | |
| | COB – ID = 600h + NodeID | | | | | | | |
| Write response | 60h | Index | | Sub-Index | Reserved | | | |
| | COB – ID = 580h + NodeID | | | | | | | |

* This code is type dependant.

Please refer to the CiA DS301 Profile for more details.

Reference documents

List of CiA documents to which the user should refer

- [1] CiA DS301 - CANopen Application Layer and Communication Profile
- [2] CiA DS401 - CANopen Device Profile for generic I/O Modules

Accessories, Spare Parts and Warranty

| | |
|--------------------------------|--------------------|
| Power Supply 45W 24Vdc 2A | AP-S2/AL-DR45-24 |
| Power Supply 120W 24Vdc 5A | AP-S2/AL-DR120-24 |
| Additional Terminal Block 2x11 | AP-S2/TB-211-1 |
| Female Plug 11 Screw clamp | AP-S2/SPINA-V11 |
| Female Plug 11 Spring clamp | AP-S2/SPINA-M11 |
| RJ45 terminated cable 14cm | AP-S2/LOCAL-BUS76 |
| RJ45 terminated cable 22cm | AP-S2/LOCAL-BUS152 |
| CAN termination Adapter | AP-S2/TERM-CAN |

Warranty: 3 years excluding defects due to improper use

Object Dictionary (with default values)



In order to configure the module, it is necessary to connect it to a PC with the CAN interface and the supervisory software installed. The configuration can be obtained by writing the desired values to the module's variables listed in the Object Dictionary.

Object Dictionary structure

| Index (hex) | Sub Index | Object | Name | Default [hex] | Type | Acc. Attr. | MO |
|-------------|-----------|--------|-------------------------------|---------------|------------|------------|----|
| 1000 | | VAR | Device Type | 00020191 | UNSIGNED32 | RO | M |
| 1001 | | VAR | Error Register | 00 | UNSIGNED8 | RO | M |
| 1003 | | ARRAY | Predefined error field | 00000000 | UNSIGNED32 | RO | 0 |
| 1005 | | VAR | COB-ID SYNC | 00000080 | UNSIGNED32 | RW | 0 |
| 1006 | | VAR | Communication cycle period | 00000000 | UNSIGNED32 | RW | 0 |
| 1007 | | VAR | Synchronous window length | 00000000 | UNSIGNED32 | RW | 0 |
| 1008 | | VAR | Manufacturer Device Name | "16TS" | Vis-String | const | 0 |
| 1009 | | VAR | Manufacturer Hardware Version | "1.00" | Vis-String | const | 0 |
| 100A | | VAR | Manufacturer Software Version | "1.00" | Vis-String | const | 0 |
| 100C | | VAR | Guard Time | 0000 | UNSIGNED16 | RW | 0 |
| 100D | | VAR | Life Time Factor | 00 | UNSIGNED8 | RW | 0 |
| 1010 | | ARRAY | Store Parameters | | UNSIGNED32 | | 0 |
| | 00h | VAR | Largest subindex supported | 01 | UNSIGNED8 | RO | |
| | 01h | VAR | Save all parameters | 03 | UNSIGNED32 | RW | |
| 1011 | | ARRAY | Restore Default Parameters | | UNSIGNED32 | RW | 0 |

| | | | | | | | |
|------|-----|--------|---|------------|-------------------|----|---|
| | 00h | VAR | Largest subindex supported | 01 | UNSIGNED8 | RO | |
| | 01h | VAR | Restore all default parameters | 01 | UNSIGNED32 | RW | |
| 1014 | | VAR | COB-ID EMCY | 80+NodeID | UNSIGNED32 | RW | 0 |
| 1015 | | VAR | Inhibit Time EMCY | 0000 | UNSIGNED16 | RW | 0 |
| 1017 | | VAR | Producer heartbeat time | 0000 | UNSIGNED16 | RW | 0 |
| 1018 | | RECORD | Identity Object | | Identity (23h) | | M |
| | 00h | VAR | Number of entries | 01 | UNSIGNED8 | RO | |
| | 01h | VAR | Vendor ID | 000000E9 | UNSIGNED32 | RO | |
| 1200 | | RECORD | Server SDO Parameters | | | | |
| | 00h | VAR | No. of entries | 02 | UNSIGNED8 | RO | 0 |
| | 01h | VAR | COB-ID Client -> Server | 600+NodeID | UNSIGNED32 | RO | |
| | 02h | VAR | COB-ID Server -> Client | 580+NodeID | UNSIGNED32 | RO | |
| 1400 | | RECORD | 1 st Receive PDO Comm Param. | | PDO CommPar (20h) | | M |
| | 00h | VAR | Largest subindex supported | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | COB-ID used | 200+NodeID | UNSIGNED32 | RW | |
| | 02h | VAR | Transmission type | FF * | UNSIGNED8 | RW | |
| 1401 | | RECORD | 2 nd Receive PDO Comm Param. | | PDO CommPar (20h) | | M |
| | 00h | VAR | Largest subindex supported | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | COB-ID used | 300+NodeID | UNSIGNED32 | RW | |
| | 02h | VAR | Transmission type | FF * | UNSIGNED8 | RW | |
| 1600 | | RECORD | 1 st Receive PDO Mapping | | PDO Mapping (21h) | | M |
| | 00h | VAR | No. of mapped application obj | 01 | UNSIGNED8 | RO | |
| | 01h | VAR | DigOutput8_1 | 62000108 | UNSIGNED32 | RO | |
| | 02h | VAR | DigOutput8_2 | 62000208 | UNSIGNED32 | RO | |
| 1601 | | RECORD | 2 nd Receive PDO Mapping | | PDO Mapping (21h) | | M |
| | 00h | VAR | No. of mapped application obj | 01 | UNSIGNED8 | RO | |
| | 01h | VAR | Start Stop Mode | 200D0010 | UNSIGNED32 | RO | |

| | | | | | | | |
|------|-----|-------|-----------------------|------|------------|----|---|
| 2003 | | VAR | Output Option | 00 | UNSIGNED8 | RW | 0 |
| 200B | | ARRAY | Value Output Pulse | | UNSIGNED16 | | 0 |
| | 00h | VAR | Number of Entries | 10 | UNSIGNED8 | RO | |
| | 01h | VAR | Output Pulse 1 Value | 0000 | UNSIGNED16 | RW | |
| | 02h | VAR | Output Pulse 2 Value | 0000 | UNSIGNED16 | RW | |
| | 03h | VAR | Output Pulse 3 Value | 0000 | UNSIGNED16 | RW | |
| | 04h | VAR | Output Pulse 4 Value | 0000 | UNSIGNED16 | RW | |
| | 05h | VAR | Output Pulse 5 Value | 0000 | UNSIGNED16 | RW | |
| | 06h | VAR | Output Pulse 6 Value | 0000 | UNSIGNED16 | RW | |
| | 07h | VAR | Output Pulse 7 Value | 0000 | UNSIGNED16 | RW | |
| | 08h | VAR | Output Pulse 8 Value | 0000 | UNSIGNED16 | RW | |
| | 09h | VAR | Output Pulse 9 Value | 0000 | UNSIGNED16 | RW | |
| | 0Ah | VAR | Output Pulse 10 Value | 0000 | UNSIGNED16 | RW | |
| | 0Bh | VAR | Output Pulse 11 Value | 0000 | UNSIGNED16 | RW | |
| | 0Ch | VAR | Output Pulse 12 Value | 0000 | UNSIGNED16 | RW | |
| | 0Dh | VAR | Output Pulse 13 Value | 0000 | UNSIGNED16 | RW | |
| | 0Eh | VAR | Output Pulse 14 Value | 0000 | UNSIGNED16 | RW | |
| | 0Fh | VAR | Output Pulse 15 Value | 0000 | UNSIGNED16 | RW | |
| | 10h | VAR | Output Pulse 16 Value | 0000 | UNSIGNED16 | RW | |
| 200C | | VAR | Operating Mode | 01 | UNSIGNED8 | RW | 0 |
| 200D | | VAR | Operating Mode | 0000 | UNSIGNED8 | RW | 0 |
| 3000 | | VAR | Node Address | 7F | UNSIGNED8 | RO | 0 |
| 3001 | | VAR | Node Baudrate | 06 | UNSIGNED8 | RO | 0 |

| Index (hex) | Sub Index | Object | Name | Default [hex] | Type | Acc. Attr. | MO |
|-------------|-----------|--------|----------------------------|---------------|-----------|------------|----|
| 6200 | | ARRAY | Write Output 8 - bit | | UNSIGNED8 | | M |
| | 00h | VAR | Number of entries | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | DigOutput 8_1 | 00 | UNSIGNED8 | RW | |
| | 02h | VAR | DigOutput 8_2 | 00 | UNSIGNED8 | RW | |
| 6202 | | ARRAY | Polarity Output 8 - bit | | UNSIGNED8 | | 0 |
| | 00h | VAR | Number of entries | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | Polarity 8_1 | 00 | UNSIGNED8 | RW | |
| | 02h | VAR | Polarity 8_2 | 00 | UNSIGNED8 | RW | |
| 6206 | | ARRAY | Error Mode Output 8 - bit | | UNSIGNED8 | | 0 |
| | 00h | VAR | Number of entries | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | ErrorMode 8_1 | FF | UNSIGNED8 | RW | |
| | 02h | VAR | ErrorMode 8_2 | FF | UNSIGNED8 | RW | |
| 6207 | | ARRAY | Error Value Output 8 - bit | | UNSIGNED8 | | 0 |
| | 00h | VAR | Number of entries | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | ErrorValue 8_1 | 00 | UNSIGNED8 | RW | |

| | | | | | | | |
|------|-----|-------|----------------------------|----|-----------|----|---|
| | 02h | VAR | ErrorValue 8_2 | 00 | UNSIGNED8 | RW | |
| 6208 | | ARRAY | Filter Mask Output 8 - bit | | UNSIGNED8 | | 0 |
| | 00h | VAR | Number of entries | 02 | UNSIGNED8 | RO | |
| | 01h | VAR | FilterMask 8_1 | FF | UNSIGNED8 | RW | |
| | 02h | VAR | FilterMask 8_2 | FF | UNSIGNED8 | RW | |

* The factory set (value present in the modules when new) for the transmission type is: **01h**.